APPLICA	BLE STAN	DARD									
OPERATING TEMPERATUR		RANGE	-35°C 10 +85°C (NOTE 1) RA		RANGE	TEMPERATURE		-10°C TO +60°C(NOTE			
RATING	OPERATING HUMIDITY RANGE		40% TO 80% (NOTE2)	ļ.		MIDITY TANGE 40% 10 70% (N		40% TO 70% (NOTES	3)		
	VOLTAGE		100 V AC (DC)		APPLICABLE CONNECTOR			DF19 (G) - * S-1# (NOTE4)			
	CURRENT		AWG28: 1A AWG30:0.9A AWG32:0.8A								
			SPECIF	FICATI	ONS						
ITEM			TEST METHOD			REQUIREMENTS QT				АТ	
CONSTR	RUCTION	1							1		
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.			ACCO	ACCORDING TO DRAWING.					
MARKING		CONFIRMED VISUALLY.									
ELECTR	IC CHARA	CTERI	TERISTICS								
CONTACT RESISTANCE		AC 20mV MAX 1mA (DC OR 1000 Hz).			30 mΩ l	30 mΩ MAX.				_	
INSULATION RESISTANCE		100 V DC.			500 MΩ	500 MΩ MIN.				_	
VOLTAGE PROOF		300 V AC FOR 1 min.			NO FLA	NO FLASHOVER OR BREAKDOWN.					
						X					
MECHANICAL CHARACTERISTICS								1			
MECHANICAL OPERATION		30 TIMES INSERTIONS AND EXTRACTIONS.			② NO [CONTACT RESISTANCE: 30 mΩ MAX. NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 				_	
VIBRATION		FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, AT 2 h, FOR 3 DIRECTIONS.			I	1) NO ELECTRICAL DISCONTINUITY OF 1 µs. 2) NO DAMAGE, CRACK OR LOOSENESS OF PARTS. X				_	
		490 m/s ² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			R3 PAR					_	
ENVIRO	NMENTAL	CHAR	ACTERISTICS		<u> </u>				1		
RAPID CHAN	GE OF	TEMPERA	ATURE -55→5 TO 35→+85 →5 T	O 35 °C	① CON	TACT RE	SISTA	NCE: 30 mΩ MAX.			
TEMPERATURE		TIME $30\rightarrow2$ TO 3 \rightarrow 30 $\rightarrow2$ TO 3 min UNDER 5 CYCLES.			-	② INSULATION RESISTANCE: 500 MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS. X				_	
DAMP HEAT		EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.			PAR						
(STEADY STATE) RESISTANCE TO		(1) REFLOW SOLDERING			NO DE	=ODMATIC	NI OE	CASE OF EXCESSIVE	 ^	<u> </u>	
SOLDERING HEAT		MAX 250°C WITHIN 10 sec MIN 230°C WITHIN 60 sec ≪PREHEATING AREA≫ 170°C TO 190 °C 60sec TO 120sec PUT THROUGH IN REFLOW FUMACE TWICE. LEAVE IN AMBIENT TEMPERATURE AND HUMIDITY FOR 1 HOUR (2) MANUAL SOLDERING SOLDERING IRON TEMPERATURE 350±5 °C, FOR 5 ±1 sec NO STRENGTH ON CONTACT.			₹5	LOOSENESS OF THE TERMINALS.				_	
SOLDERABILITY		SOLDERING TEMPERATURE : 245°C DURATION OF IMMERSION : SOLDERING, FOR 5 sec			COVER	A NEW UNIFORM COATING OF SOLDER SHALL COVER MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.				_	
NOTE2:NO C NOTE3:APPL OPER NOTE4:#=TE	ONDENSING Y TO THE CONE RATING TEMPER RMINATION STY	DITION OF RATURE AN /LE MARKII FPC SOCK	EE RISE BY CURRENT. LONGTERM STORAGE FOR UNI ID HUMIDITY RANGE IS APPLIEI NG. ET,SD:SOCKET FOR FINE COA) ON OF REVISIONS	D FOR INTER	RIM STORAG				DA	TF	
A BESSILI HEN SI IX			5.1 51 1/2/10/0140	<i>D</i> L	.5.5.425	IAFD		OFFICERED			
<u> </u>						APPRO	venl	TS. SAKATA	09.0	3 02	
						CHECK	-	TS. KUMAZAWA	09. 03. 02		
					DESIGN	-	SN, KOBAYASHI	09. 0			
Unless otherwise specified, refer			to JIS C 5402.			DRAW	/N	SN, KOBAYASHI	09. 02. 26		
Note QT:Qualification Test AT:Assurance Test X:Applicable Test					DRAWIN	RAWING NO. ELC4-3116			-01		

PART NO.

CODE NO.

DF19G-*P-1H(54)

CL685-

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SPECIFICATION SHEET

HIROSE ELECTRIC CO., LTD.